
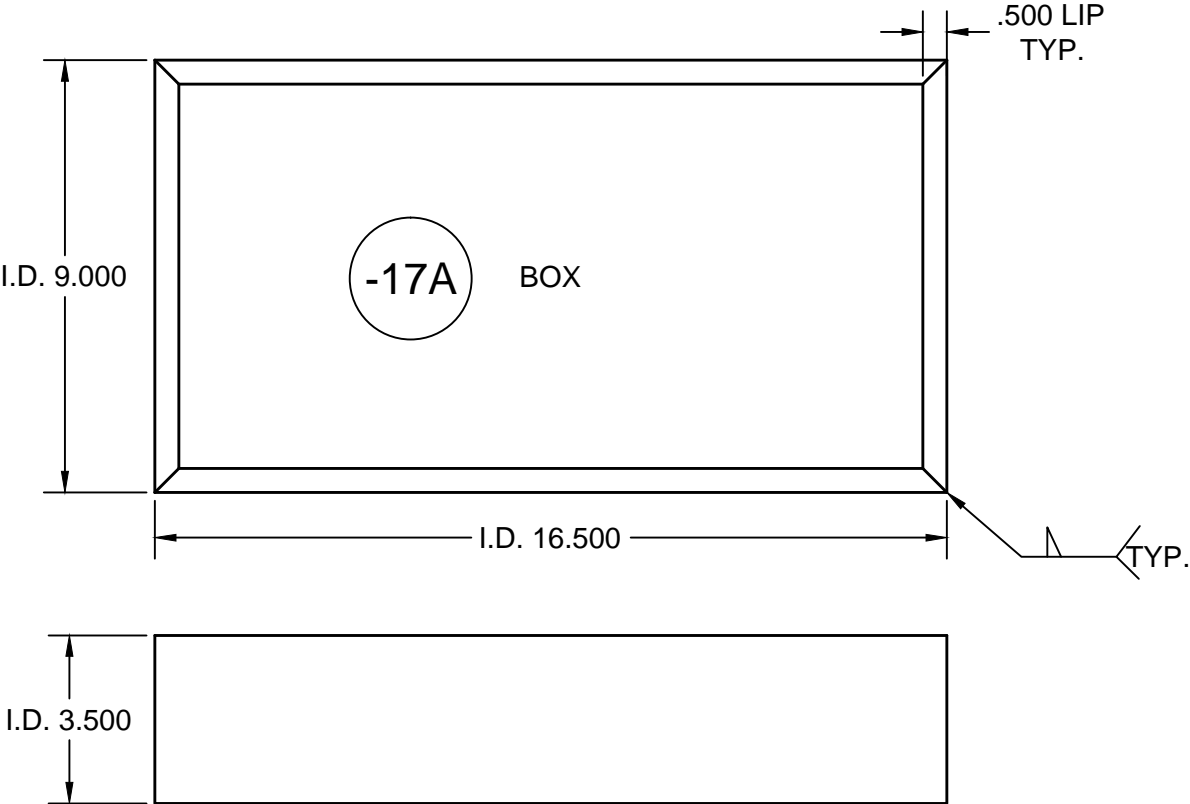


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

			DRAWN BY: PERRITT		 RED BARN MACHINE	
			APPROVED			
			HEAT TREAT			
			FINISH SPEC --			
			USED ON MODEL		TITLE DYNAMIC BALANCING ADPTER	
			414-100			
			CH-47D			
PART #	QTY	DESCRIPTION			TOLERANCES ON: DIMENSIONS ARE IN INCHES DECIMALS .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± .5° .X ± .1	
-17B	1	6061 13 x 20.5 x .080			DWG NO. 145G0316	
					UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
					SCALE NTS      DATE 3-20-06      SHEET 1 of 1	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



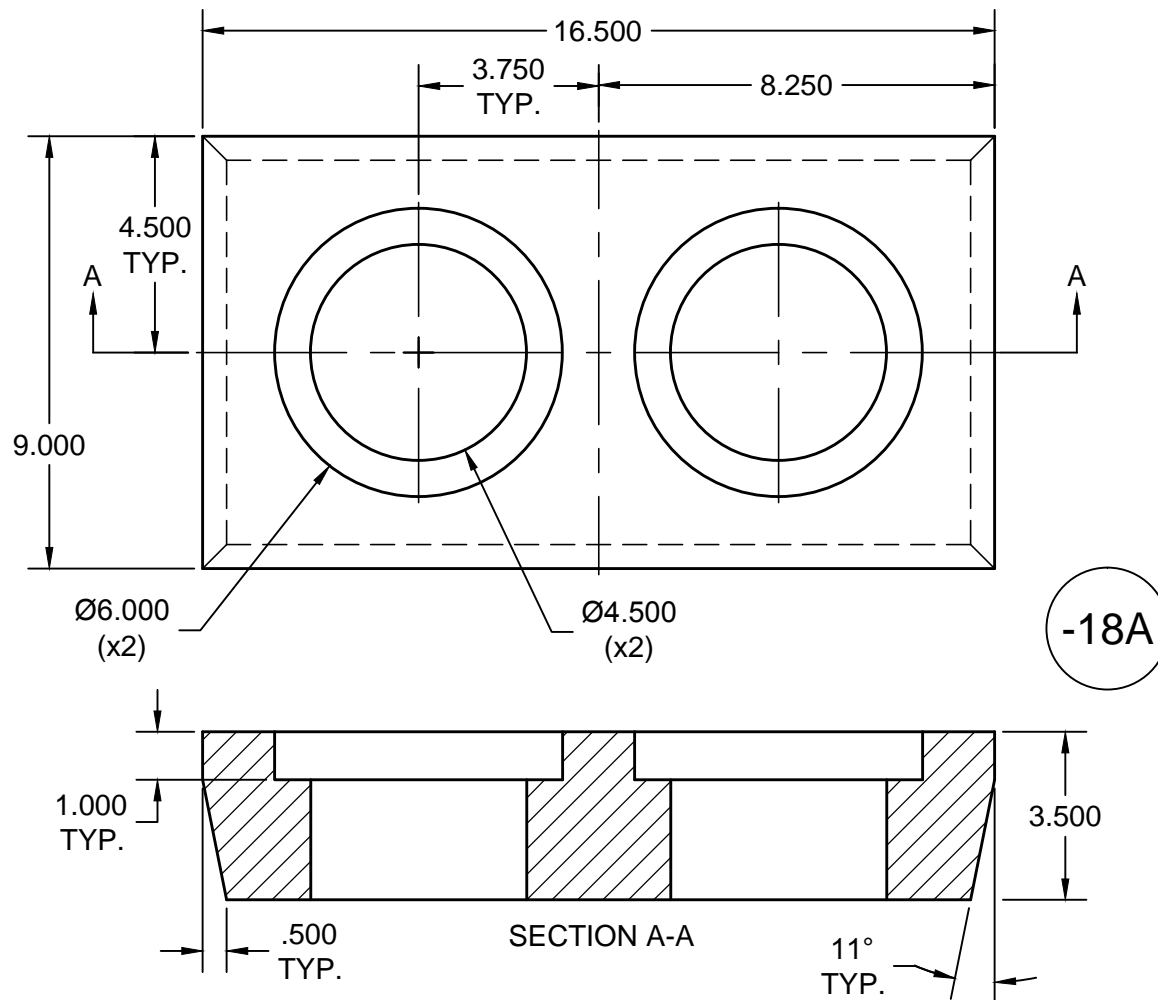
DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>			
TITLE DYNAMIC BALANCING ADPTER			
DWG NO. 145G0316			REV
SCALE NTS	DATE 3-20-06	SHEET 1 of 1	

USED ON MODEL
414-100
CH-47D

PART #	QTY	DESCRIPTION
-17A	1	6061 17.25 x 24.75 x .080

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



			USED ON MODEL		DRAWN BY: PERRITT		RB RED BARN MACHINE					
			414-100		APPROVED		TITLE DYNAMIC BALANCING ADPTER					
			CH-47D		HEAT TREAT							
					FINISH SPEC --							
PART #	QTY	DESCRIPTION			TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		FRACTIONS ± 1/32 ANGLES ± 5°		DWG NO.	145G0316	REV	
-18A	1	FOAM FOR BOX (PICTURED ABOVE) POLYETHYLENE FOAM 3.5 x 16.5 x 9			UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING				SCALE	NTS	DATE 3-20-06	SHEET 1 of 1
-18B	1	FOAM FOR LID (NOT SHOWN) POLYETHYLENE FOAM 1.38 x 15.5 x 8										

NOT APPROVED FOR PRODUCTION

REV		DESCRIPTION		DATE	APPROVED

9.000

Ø6.000  
(x2)

1.000  
TYP.

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE
TITLE
DWG NO. .500
SCALE NTS.
PART #
DATE 2-23-06
SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

		DRAWN BY: PERRITT		<div><div><div>RB</div></div>RED BARN MACHINE</div>	
		CHECKED			
		HEAT TREAT			
		FINISH SPEC			
USED ON MODEL		TITLE			
414-100					
CH-47D					
		TITLE			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1		FRACTIONS ± 1/32 ANGLES ±.5°	
		UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			